PROCESS AND APPRARATUS FOR COATING COMPONENTS OFA SHOPPING CART AND A PRODUCT

A process and apparatus for coating components against corrosion and for durability. The process including cleaning the metal parts with cleaners and acid dips, rinsing, then dip coating the component with a nickel layer followed by a chemical sealant. The nickel-plated component may then be powder coated and cured. Alternatively, the nickel-plated component may be further layered with a dip-coated layer of chromium to produce durable and corrosion resistant properties.